# SECTION 07 42 13 – Metal Panel Wall System PART 1 GENERAL

# RELATED DOCUMENTS

* + 1. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

# SUMMARY

* + 1. Section Includes:
       1. Perforated metal wall panels
       2. Accessories: provide other necessary items including devices for attachment, secondary members, splines, splices, connecting clips, and other devices required for a complete installation.
       3. Supplemental support framing: Provide fully engineered secondary framing as required to meet code, conforming to layout shown in drawings, to support metal wall system.
    2. Related Sections:
       1. Sections 05 40 00 – Cold-Formed Metal Framing
       2. Section 12 11 13 – Edge-Illuminated [ ]: Wall-mounted units
       3. Sections 09 90 00 – Paintings and Coatings
       4. Division 23 – Heating, Ventilating and Air Conditioning
    3. Alternatives
       1. Prior Approval: Unless otherwise provided for in the Contract documents, proposed product substitutions may be submitted no later than TEN (10) working days prior to the date established for receipt of bids. Acceptability of a proposed substitution is contingent upon the Architect's review of the proposal for acceptability and approved products will be set forth by the Addenda. If included in a Bid are substitute products that have not been approved by Addenda, the specified products shall be provided without additional compensation.
       2. Submittals that do not provide adequate data for the product evaluation will not be considered. The proposed substitution must meet all requirements of this section, including but not necessarily limited to, the following: Single source materials suppliers (if specified in Section 1.5); Underwriters' Laboratories Classified Acoustical performance; Component design, size, composition, color, and finish; Attachment system component profiles and sizes; Compliance with the referenced standards.

# REFERENCES

* + 1. American Society for Testing and Materials (ASTM)
       1. E 84 – "Standard Test Method for Surface Burning Characteristics of Building Materials"
       2. E 488 – "Standard Test Methods for Strength of Anchors in Concrete and Masonry Elements"
       3. B 209 – "Standard Specification for Aluminum and Aluminum Alloy Sheet and Plate"
       4. C 423 – "Sound Absorption and Sound Absorption Coefficients by Reverberation Room Method
       5. A 653 – "Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) by the Hot-Dip process"
       6. E 1477 – "Standard Test Method for Luminous Reflectance Factor of Acoustical Materials by use of Integrating-Sphere Reflectometers"
       7. D 1044 – "Practice for Abrasion Resistance"
       8. D 1002 – "Practice for Adhesion Resistance"
       9. System Description:
          1. Wall to Wall Configurations

# SUBMITTALS

* + 1. Product Data: Manufacturer's published literature, including specifications.
    2. Product Certification: Manufacturer's certifications that products comply with specified requirements and governing codes including product data, laboratory test reports and research reports showing compliance with specified standards.
    3. Shop Drawings: Layout and details of wall panels show locations of items that are to be coordinated with or supported by the walls.
    4. Samples for Verification: Full-size units (or as specified below) of each type of wall assembly indicated; in sets for each color, texture, and pattern specified, showing the full range of variations expected in these characteristics. Submit samples for each type specified.
       1. 12” x 12" metal panel

# INFORMATIONAL SUBMITTALS

* + 1. Embodied Carbon Submittals:
       1. Completed Environmental Product Declaration Reporting Form for each principal product type in this Section.
       2. For products with completed Environmental Product Declaration Reporting Forms claiming availability of an applicable EPD, provide the Product-Specific or Industry- Wide Type III Environmental Product Declaration (EPD) in compliance with ISO 14025.
       3. The Contractor is advised that the submission of the embodied carbon EPD materials to the USGBC is not required

# QUALITY ASSURANCE

* + 1. Manufacturer/Installer Qualifications:
       1. Provide metal wall system components produced by a single manufacturer with experience in actual production of specified products and with resources to provide consistent quality in appearance and physical properties, without delaying the work.
       2. Provide suspension system components produced by a single manufacturer to provide compatible components for a complete metal wall system installation.
       3. Perform installations using a firm with installers having no less than 3 years of successful experience on projects of similar size and requirements.
    2. Regulatory Requirements:
       1. Fire Rating Performance Characteristics: Install system to provide a flame spread of 0 - 25, complying with certified testing to ASTM E 84.
       2. Structural Criteria: Install and certify system to comply with structural and wind load requirements of governing codes.
       3. Installation Standard for Suspension System: Comply with ASTM C 636.
    3. Mockups: Build mockups to verify selections made under Sample submittals, to demonstrate aesthetic effects, and to set quality standards for materials and execution.
       1. Build mockup of typical wall area as shown on Drawings.
       2. Subject to compliance with requirements, approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.
    4. Pre-installation Conference: Conduct a conference, prior to start of installation, to review system requirements, shop drawings, and all coordination needs.

# DELIVERY, STORAGE AND HANDLING

* + 1. Deliver system components in manufacturer's original unopened packages, clearly labeled.
    2. Store components in fully enclosed dry space. Carefully place on skids, to prevent damage from moisture and other construction activities.
    3. Handle components to prevent damage to surfaces and edges, and to prevent distortion and other physical damage.

# PROJECT CONDITIONS

* + 1. Begin system installations only after spaces are enclosed and weather-tight, and after all wet work and overhead work have been completed.
    2. Prior to starting installations, allow materials to reach ambient room temperature and humidity intended to be maintained for occupancy.

# WARRANTY

* + 1. Provide specified manufacturer's warranty against defects in workmanship, discoloration, or other defect considered undesirable by the Architect or Employer.
    2. This warranty shall remain in effect for a minimum period of one (1) year from date of initial acceptance.

# MAINTENANCE & EXTRA MATERIALS

* + 1. Maintenance Instructions: Provide manufacturer's standard maintenance and cleaning instructions for finishes provided.
    2. Extra Materials: Furnish extra materials described below that match products installed, are packaged with protective covering for storage, and are identified with labels describing contents. Only typical system components are included with attic stock.
       1. Metal Wall Panels: Full-size units equal to two percent (2%) of amount installed.
       2. Wall Suspension System Components: Quantity of each grid and exposed component equal to two percent (2%) of amount installed.

# LEED

* + 1. Maxxit Metal Design Perforated Wall Panels qualify for the following credits:
       1. Category - Material & Resources
          1. MR Credit 2.1, 2.2 - Construction Waste Management Divert 50% or 75% from disposal
          2. MR Credit 4.1, 4.2 - Recycled Content
          3. MR Credit 5.1, 5.2 - Regional Materials (dependent on location)
       2. LEED NC - 10% Extracted, Processed & Manufactured Regionally
       3. LEED CI - 20% Manufactured Regionally
          1. Category - Indoor Environmental Quality

EQ Credit 4.1 to 4.6 - Low-Emitting Materials

# PART 2 - PRODUCTS

# MANUFACTURER

* + 1. Design Perforated Wall Panel system manufactured by Maxxit Ceilings & Walls: 1000 Martin Grove Rd, Toronto, ON M9W 4V8 Phone 905-206-9349.
    2. Substitutions not permitted.

# SYSTEM MATERIALS

* + 1. Design perforated wall system for interior installations using a series of rails and hooks designed to securely hold the perforated panels in place

Material thickness per manufacturer's recommendations.

* + 1. Panel Profiles – Aluminum sheet, mechanically formed
    2. Dimensions
       1. Standard:
          1. 24” x 24”, 24” x 48”
       2. Custom:
          1. Panels
          2. Lengths up to 72’ long
          3. Widths up to 36”
    3. Wall Panels
       1. Wall Panel Type – Design Perforated Panels
       2. Color: ‘Standard’, ‘Color Matched’
       3. Size: panel - Width, Depth, Length
       4. Perforation Option: Standard, Custom
       5. Flame Spread: ASTM E 1264; Class A (HPVA).
       6. Recycle Content: Post-Consumer - 24.3% Pre-Consumer – 51.8%
       7. Acceptable Product: Design Perforated Panels manufactured by Maxxit
    4. Suspension:

1. Rail installed onto new substructure or existing walls; spacing determined by panel size. Hang factory assembled wall panels from rail using panel hooks.

* + 1. Perforations available:
       1. Perforation Patterns: design dependent
    2. Panel Finish:
       1. Paint; color to be selected by architect
          1. Powder Coat
          2. Decorated Wood-Look Powder Coat
          3. Laminated Film

# ACCESSORY MATERIALS

* + 1. Architectural acoustic (PET) felt as an acoustic infill.

# PART 3 - EXECUTION

# EXAMINATION

* + 1. Examine substrates and structural framing to which metal panels attach or abut, with installer present, for compliance with requirements specified in this and other Sections that affect installation and anchorage, and other conditions affecting performance of metal panel walls.
    2. Proceed with installation only after unsatisfactory conditions have been corrected.

# PREPARATION

* + 1. Coordination: Furnish layouts for cast-in-place anchors, hooks, and other wall anchors whose installation is specified in other Sections.
    2. Survey substrate for wall attachment to assure squareness and proper elevation for panel installation.

# INSTALLATION

* + 1. Install metal panel walls, per manufacturer's standard details or shop drawings provided, per  
       manufacturer's written instructions, and to comply with local building code requirements.
    2. Remove protective film from panels only when space is completely clean and free of airborne

particles. Use white cotton gloves for final installation of panels onto suspension system

# ADJUST AND CLEAN

* + 1. Adjust components to provide uniform tolerances.
    2. Replace all wall components that are scratched, dented or otherwise damaged.
    3. Clean exposed surfaces with non-solvent, non-abrasive commercial type cleaner.

# CLEANING

* + 1. Clean exposed surfaces with non-solvent, non-abrasive commercial type cleaner. Comply with manufacturer's written instructions for stripping of temporary protective covering, cleaning, and touchup of minor finish damage.

**END OF SECTION 07 42 13**